

Notation: $I_n = \int_{t=a}^x f^{(n)}(t) \frac{(x-t)^{n-1}}{(n-1)!} dt$

Elementary observations:

$$\frac{d}{dt} \left[-\frac{(x-t)^n}{n!} \right] = -\frac{1}{n!} n(x-t)^{n-1}(-1) = \frac{(x-t)^{n-1}}{(n-1)!} \quad (1)$$

$$I_{n+1} = \int_{t=a}^x f^{(n+1)}(t) \frac{(x-t)^n}{n!} dt \quad (2)$$

$$I_1 = \int_{t=a}^x f^{(1)}(t) \frac{(x-t)^0}{0!} dt = \int_{t=a}^x f'(t) dt = f(x) - f(a) \quad \text{by FTC} \quad (3)$$

Recursive relation between the I_n 's:

$$\begin{aligned} I_n &= \int_{t=a}^x f^{(n)}(t) \frac{(x-t)^{n-1}}{(n-1)!} dt \\ &\stackrel{(1)}{=} \int_{t=a}^x f^{(n)}(t) d \left[-\frac{(x-t)^n}{n!} \right] \\ &\stackrel{(\text{by parts})}{=} f^{(n)}(t) \left[-\frac{(x-t)^n}{n!} \right] \Big|_{t=a}^x - \int_{t=a}^x \left[-\frac{(x-t)^n}{n!} \right] d[f^{(n)}(t)] \\ &= f^{(n)}(x) \left[-\frac{(x-x)^n}{n!} \right] - f^{(n)}(a) \left[-\frac{(x-a)^n}{n!} \right] - \int_{t=a}^x f^{(n+1)}(t) \left[-\frac{(x-t)^n}{n!} \right] dt \\ &= 0 + \frac{f^{(n)}(a)}{n!} (x-a)^n + \int_{t=a}^x f^{(n+1)}(t) \frac{(x-t)^n}{n!} dt \\ &\stackrel{(2)}{=} \frac{f^{(n)}(a)}{n!} (x-a)^n + I_{n+1} , \end{aligned}$$

therefore

$$\boxed{I_n = \frac{f^{(n)}(a)}{n!} (x-a)^n + I_{n+1}} \quad (4)$$

Proof of Taylor's Theorem:

$$\begin{aligned}
f(x) - f(a) &\stackrel{(3)}{=} I_1 \stackrel{(4)}{=} \frac{f'(a)}{1!}(x-a)^1 + I_2 \\
&\stackrel{(4)}{=} \frac{f'(a)}{1!}(x-a)^1 + \frac{f''(a)}{2!}(x-a)^2 + I_3 \\
&\stackrel{(4)}{=} \frac{f'(a)}{1!}(x-a)^1 + \frac{f''(a)}{2!}(x-a)^2 + \frac{f'''(a)}{3!}(x-a)^3 + I_4 \\
&\stackrel{(4)}{=} \dots \\
&\stackrel{(4)}{=} \sum_{k=1}^n \frac{f^{(k)}(a)}{k!}(x-a)^k + I_{n+1} \\
&\stackrel{(2)}{=} \sum_{k=1}^n \frac{f^{(k)}(a)}{k!}(x-a)^k + \int_{t=a}^x f^{(n+1)}(t) \frac{(x-t)^n}{n!} dt ,
\end{aligned}$$

therefore

$$f(x) = \sum_{k=0}^n \frac{f^{(k)}(a)}{k!}(x-a)^k + \int_{t=a}^x f^{(n+1)}(t) \frac{(x-t)^n}{n!} dt =: T_n(x) + R_n(x)$$

Upper bound on the remainder $R_n(x)$:

$$\begin{aligned}
|R_n(x)| &= \left| \int_{t=a}^x f^{(n+1)}(t) \frac{(x-t)^n}{n!} dt \right| \\
&= \int_{t=a}^x |f^{(n+1)}(t)| \left| \frac{(x-t)^n}{n!} \right| dt \\
&\leq \max_{\xi \text{ between } a \text{ and } x} |f^{(n+1)}(\xi)| \int_{t=a}^x \left| \frac{(x-t)^n}{n!} \right| dt \\
&= \max_{\xi \text{ between } a \text{ and } x} |f^{(n+1)}(\xi)| \left| \frac{(x-t)^{n+1}}{n!(n+1)} \right|_{t=a}^x \\
&= \max_{\xi \text{ between } a \text{ and } x} |f^{(n+1)}(\xi)| \frac{|x-a|^{n+1}}{(n+1)!} ,
\end{aligned}$$

therefore

$$|R_n(x)| \leq \frac{M}{(n+1)!} |x-a|^{n+1} , \quad \text{where} \quad M = \max_{\xi \text{ between } a \text{ and } x} |f^{(n+1)}(\xi)|$$